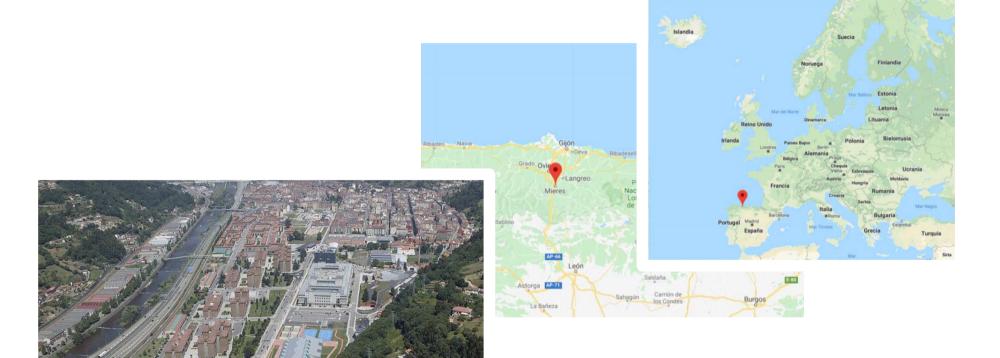


This Project was co-financed by

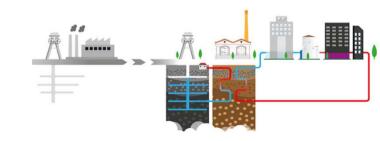






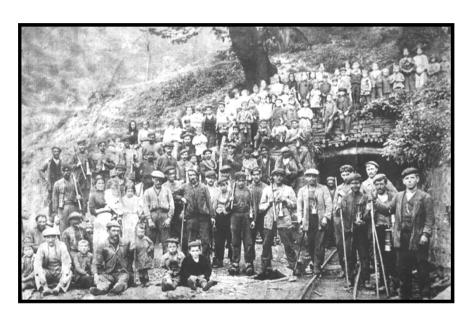


Mieres, Asturias, Spain













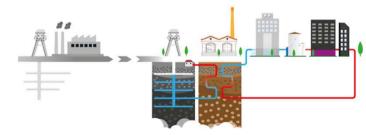




Where did we come from?

Mining with centuries of history. Arnao Mine (1591 - 1915)

- More than 2,000 mines.
- More than 73 mining shafts.





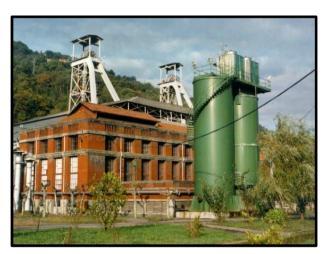


#### **HUNOSA**

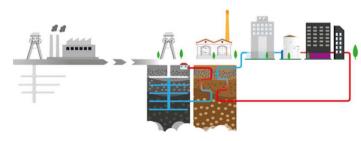
- HUNOSA was founded in 1967
- Integration of coal mining private companies
- Coal extraction: underground and open pit
- 26,590 employees in 1969















#### **HUNOSA TODAY**



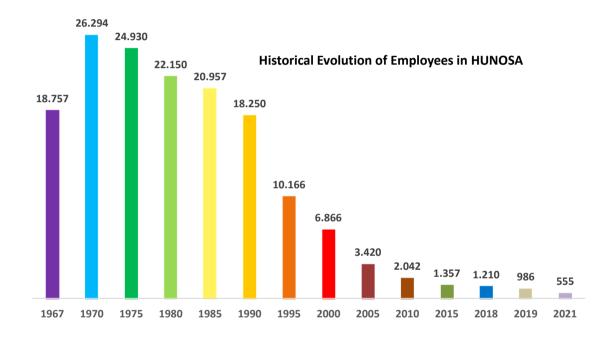
**Colliery:** San Nicolás



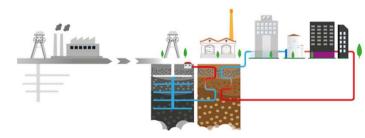
**Generation plant:** La Pereda



Coal washing plant: Batán

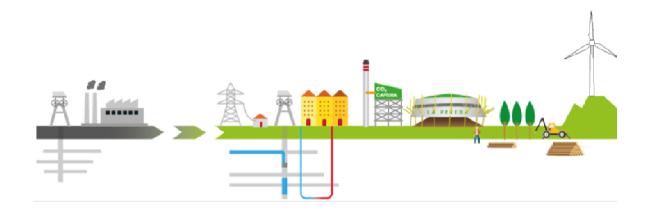


Continous reduction in the number of collieries and workers







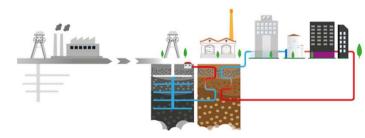


#### The keys of the transition



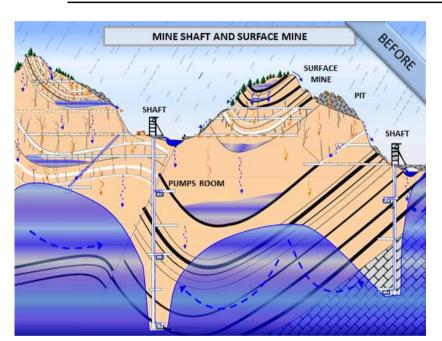
The objectives of Business Plan 2019/2027 are as follows:

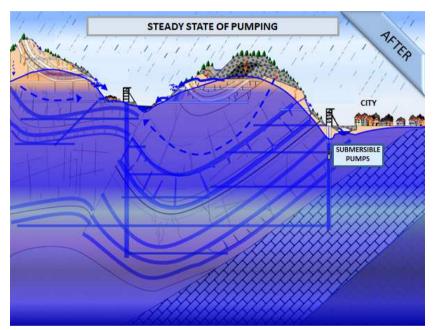
- ✓ To achieve the **transition of the Company's activity** from the current one, based on coal mining, towards a Company focused on energy, energy services and environmental restoration, which ensures its long-term viability in a stable manner.
- ✓ Promote the generation of new viable activities in the Company.
- ✓ Contribute to the reactivation policy of its implementation area.







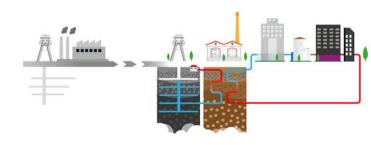






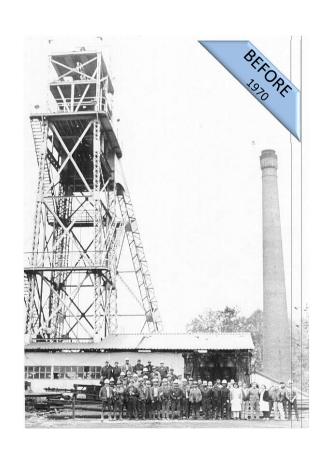
The geothermal energy related to mining activity is a renewable resource that paradoxically has been created artificially. The very intensive mining development, has created a complex net of galleries, increasing water infiltration and generating a hydrological system that could be compared to a karst formation.

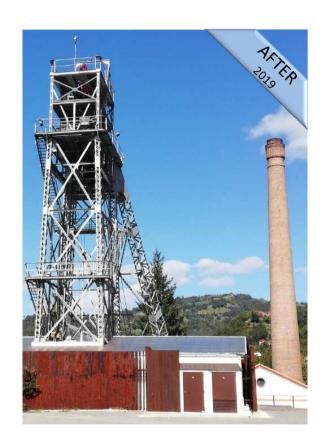
Once it was decided that underground mines should be closed, it starts the stage of flooding. This filling process happens until a security level that must be maintained pumping at a constant flow.







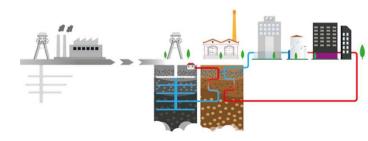




This resource is an innovative solution of Circular Economy creating from a problem (the eternal pumping costs) a source of wealth and a sustainable resource.

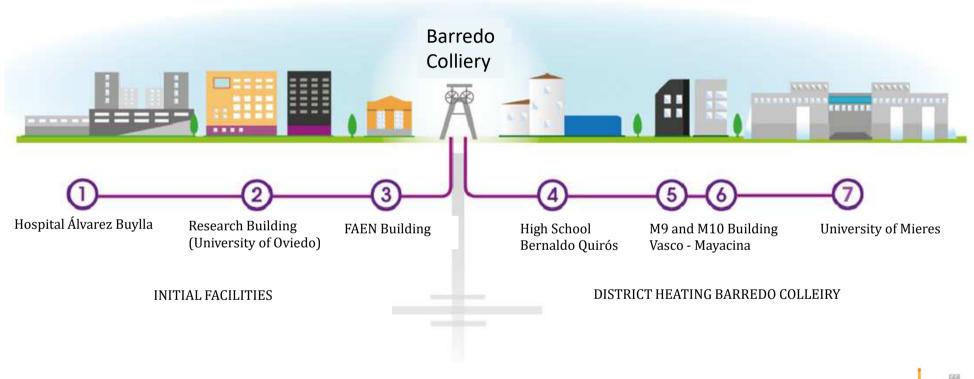
#### Key data:

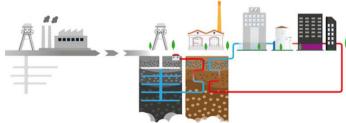
- Barredo Colliery is situated in Mieres (population 38,000 people).
- Annual pumped water extracted from Barredo Colliery of 3.96 Hm<sup>3</sup>
- Average temperature of 23° C.

















#### **INITIAL FACILITIES**

The initial facilities have three networks:

• 1- HOSPITAL ÁLVAREZ BUYLLA: 6,916,300 kWh/año

• 2- RESEARCH INSTITUTE: 208,158 kWh/año

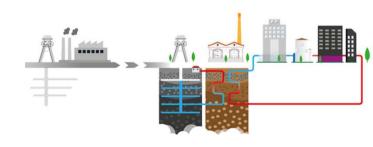
3- FAEN BUILDING: 72,317 kWh/año Four submersible pumps were required in the shaft of the well.





**Total power capacity** 

4 MWt













## The new District Heating Barredo Colleiry

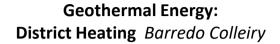
- 4- SECONDARY SCHOOL
- 5- M9 BUILDING

5



- 6- M10 BUILDING
- 7- UNIVERSITY

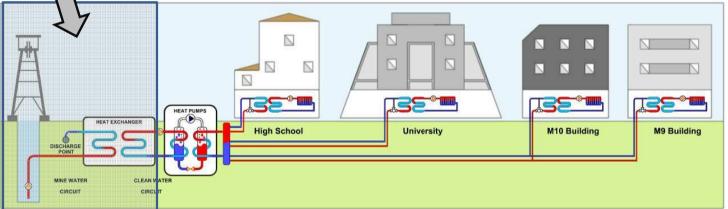






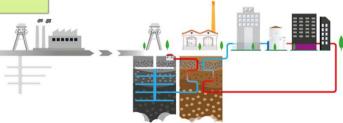






TWO NEW PUMPS: capacity: 83 kW each

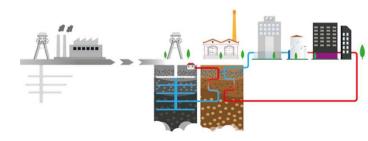
Nominal flow: 330m³/h





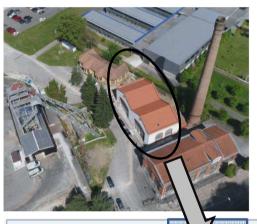




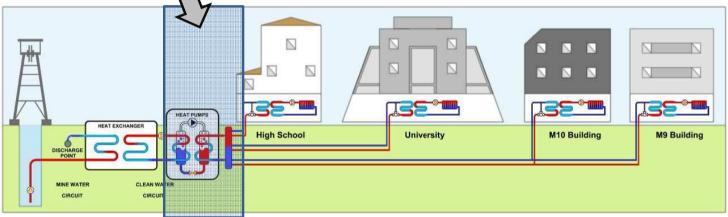












● TWO HEAT PUMPS: 2 MW







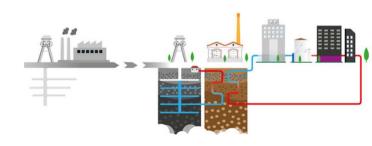


HEAT PUMPS TRANE MODELO RTWF300 HE REFRIGERANT: R1234ze





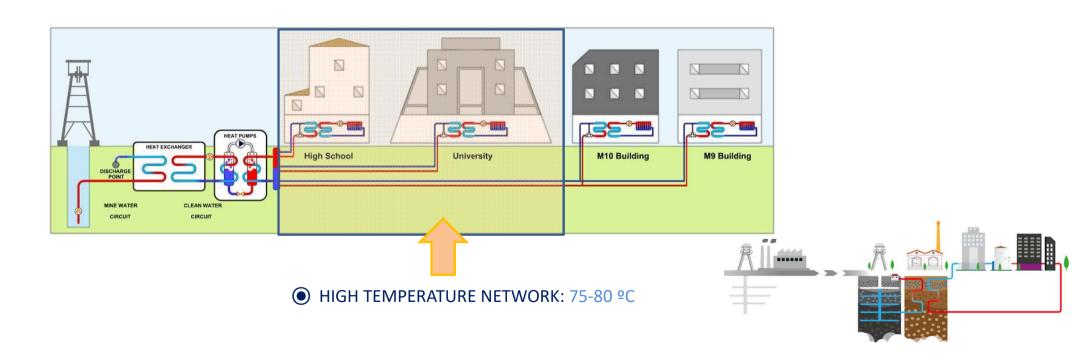
**DISTRIBUTION SYSTEM** 







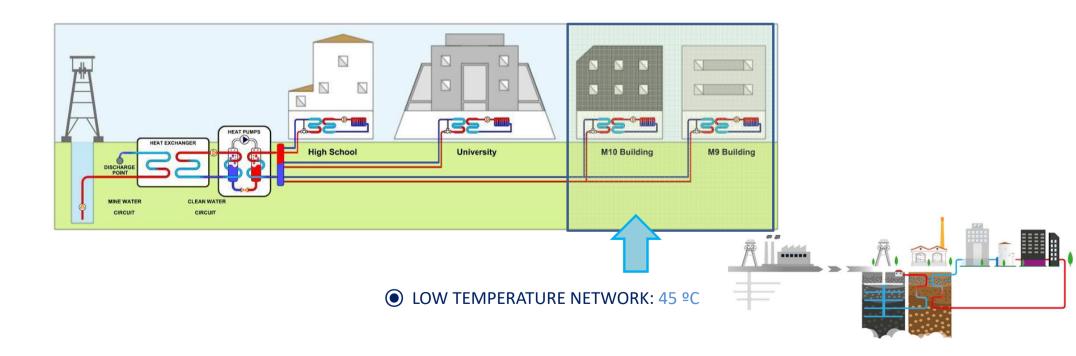






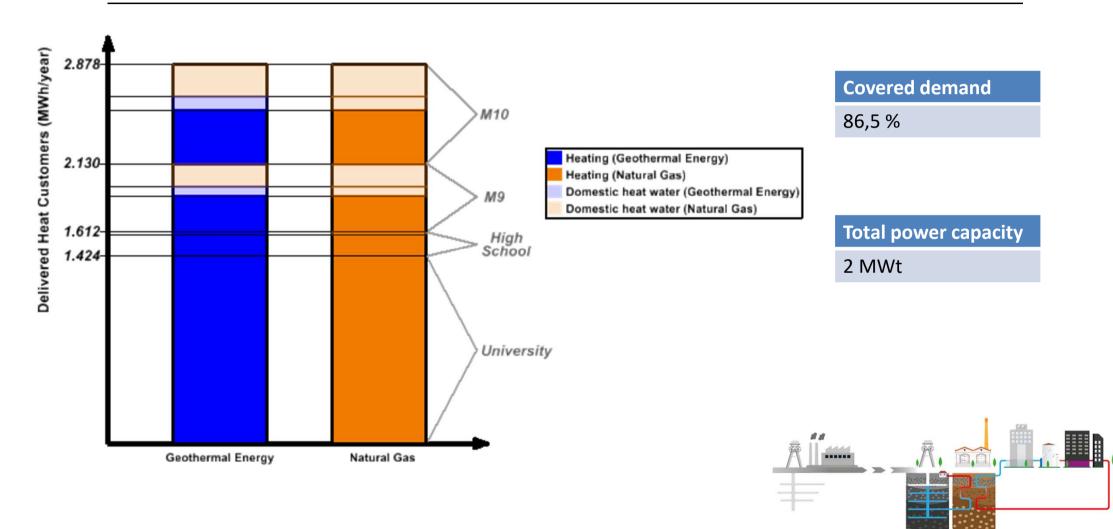




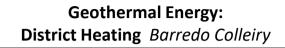










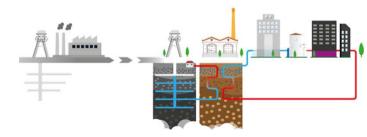




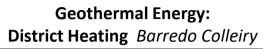
	Reducted emissions (toneq CO2/year)	Tree capture (kgeq CO2/year)	Number of equivalent trees	Tree/ha	Area (m²)
Barredo	653.27	200	3,184	400	79,606

PRIMARY ENERGY:
 Electrical energy
 (guarantee of renewable energy)



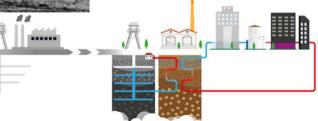






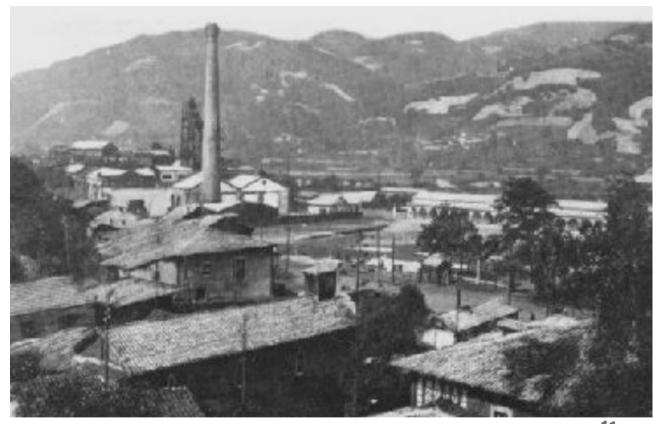


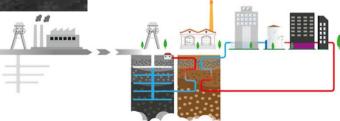








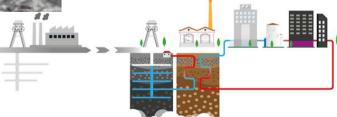








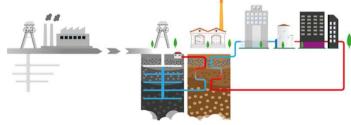




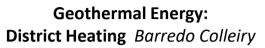






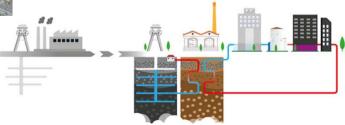








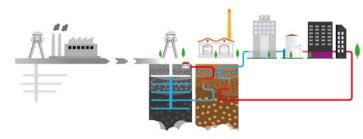








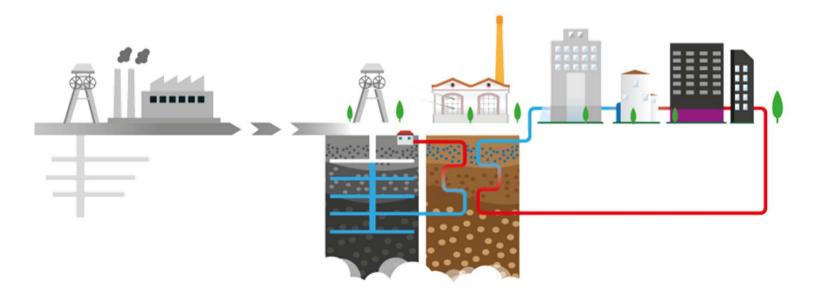








#### thank you for your attention



Takk fyrir athyglina